



## OR80JF (Joint Fill)

### Product Description

- 100% solids, self leveling, two component polyurea joint filler
- rapid curing
- Flexible, allowing 10-15% movement of installed joint width

### Primary Applications

- Designed for medium duty traffic and freezer applications
- used to fill interior control joints or new construction say joints on horizontal concrete surfaces
- Designed for industrial floor applications
- Can be use in exterior or applications when minimal joint movement from thermal cycling will occur.
- Designed for industrial floor applications
- Control joint fill

### Storage Stability

6 months in an unopened original container at 60-90° F. Normally, containers should be used within one week after opening or seal with nitrogen blanket.

### Color

Standard color is medium gray, contact EFP LLC for customer colors.

### Toxicity

Maintains polyisocyanate that may be irritating to skin and is toxic if inhaled as particle matter. Matter contacting the skin should be neutralized by washing with generous amounts of water.

### Coverage Calculations

Coverage Rate=Feet/gallon. Does not include overfilling

#### Depth

#### Joint width (inches)

Inches	1/8	1/4	1/2	3/4	1
1/8	1230	615	308	205	154
1/4	615	308	154	102	77
1/2	308	154	77	51	38
3/4	205	103	51	34	25
1	154	77	38	24	19
1 1/2	205	51	25	17	42
2	77	38	1	12	9
3	52	25	12	8	6

### Application

Remove all debris, oil and any other contamination from constructions and saw joints. For best results, re-cut joints with a dry diamond blade. If the area to be caulked is wet or damp, joints must first be primed with OR5111 and be allowed to set for 1 hour. Install closed cell backer rod at a depth of 1" to 1 1/4", avoiding 3 sided adhesion. Applied material should be level with concrete. Allow ORJF to set for 30 minutes and then use a sharp 8" scraper to shave excess material from top of slab. ORJF can be applied with by dual cartridge static mixer guns or crack fill machine.

### Typical Physical Properties

Tensile Strength	ASTM D-412	2500
Elongation	ASTM D-412	400%
Hardness (shore A)	ASTM D-2240	80
Tear strength	ASTM D-624	325 psi
Weight B side	8.2/gallon	
Weight A side	8.9/gallon	
Flash point	above 81° F	
Viscosity B side	850 CPS @ 70° F	
Viscosity A side	1100 CPS @ 70° F	
Coverage	SEE CHART	
Water vapor permeability	0.04 perm inches (1.5mm)	

### Cure time

- Gel time 2-5 minutes
- Tack free in 15 minutes
- Allow 90 minutes at 72° F before opening to traffic.

### Clean up

Wipe any excess from concrete and tools before it cures. Once ORJF has cured, use a sharp floor scraper to remove.

### Limitations

Not intended for exterior or interior joints that are subject to high movement. ORJF is moisture sensitive material. Repair areas that are wet or damp must be primed.

### Equipment

Can be applied by any dual cartridge static mixer gun or crack fill machine.

### Warranty

The technical data and any other printed information furnished by Enhanced Flooring Products LLC (EFPLLC) are true and accurate to the best of our knowledge. OR80JF Conforms to our in house quality control procedures and should be considered free of defects. The data provided is believed to be reliable and offered solely for evaluation. The use of this product is beyond the control of the seller, there fore the buyer assumes all risks of use and handling whether done in a matter that is in accordance with the provided posted directions or not. EFP LLC makes no warranty, expressed or implied, of its products and shall not be liable for indirect or consequential damage in any event.  
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